# volvo penta genset engine TAD740GE

1500 rpm, 242kW (329 hp) - 1800 rpm, 251kW (341 hp)

The TAD740GE is a powerful, reliable and economical Generating Set diesel built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD740GE complies with Tier 1 and TA-Luft exhaust emission regulations.

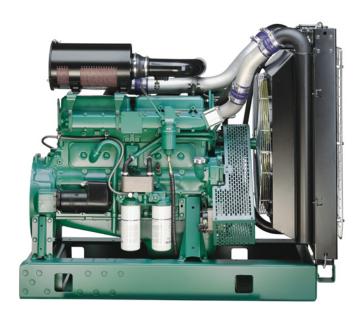
#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description:**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners with flame barrier that protects the cylinder head gaskets against high temperatures.
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for reduce risk of piston cracking
- Nitrocarburized crankshaft with seven bearings for moderate load on main bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats



#### **Features**

- Maintained performance, air temp 40°C, altitude 1000m
- Tropical cooling system (55°C)
- Guaranteed power output 0 to +2%
- El. Governing (GAC-ACD175)
- Low exhaust emissions
- Low noise levels
- Gen Pac configuration

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Bosch fuel injection system including accurate electronic governor.
- Non-return fuel valve
- Twin fuel filters of disposable type.
- Gear type lubricating oil pump, gear driven by the transmission.
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Turbo charger

- Efficient and reliable turbo charger

#### Cooling system

- Air to air intercooler
- Gear driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Automatic fan drive belt tensioner.

#### Electrical system

 Electronic speed governor system controls the engine speed in droop or ischronous mode. The system includes a control unit, speed sender and electro-magnetic actuator (ACD175)



## TAD740GE

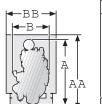
### **Technical Data**

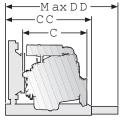
Technical Data					
General			Standard equipment	Engine	Gen Pac
Engine designation		TAD740GE	Engine		
No. of cylinders and configuratio			Automatic belt tensioner	•	•
Method of operation		4-stroke	Lift eyelets	•	•
Bore, mm (in.)			Flywheel		
Stroke, mm (in.)		135 (5.31)	Flywheel housing with conn. acc. to SAE 2	•	•
Displacement, I (in <sup>3</sup> )		7.28 (445)	Flywheel for 11.5" flex. plate and flexible	•	•
Compression ratio			coupling		
Dry weight, kg (lb)			Vibration damper	•	•
With Gen Pac, kg (lb)		1128 (2487)	Engine suspension		
Wet weight, kg (lb)			Fixed front suspension	_	•
With Gen Pac, kg (lb)		1196 (2637)	Lubrication system		
D (			Oil dipstick		
Performance			Full-flow oil filter of spin-on type		
with fan, kW (hp)	1500 rpm	1800 rpm	By-pass oil filter of spin-on type		
Prime Power	220 (299)	228 (310)		•	•
Max Standby Power	242 (329)	251 (341)	Oil cooler, side mounted	•	•
			Fuel system		
Lubrication system			Twin fuel filters of disposable type	•	•
Oil consumption, liter/h (US gal/	(h) <b>1500 rpm</b>	1800 rpm	Flexible fuel lines	-	•
Prime Power Max Standby Power Oil system capacity incl filters, lit	0.04 (0.011)	0.05 (0.013)	Fuel injection pump, Bosch, with electronic	•	•
Max Standby Power	0.05 (0.013)	0.06 (0.016)	actuator		
Oil system capacity incl filters, lit	:er (US gal)		Intake and exhaust system		
			Air filter with replaceable paper insert	•	•
Fuel system			Air restriction indicator	•	•
Spec. fuel consumption at			Air cooled exhaust manifold	•	•
Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm	Connecting flange for exhaust line	•	•
25 %	227 (0.368)	230 (0.373)	Turbo charger	•	•
50 %	200 (0.324)	205 (0.330)	Heat guard for exhaust pipe and turbo	•	•
75 %	198 (0.321)	199 (0.323)	Crankcase ventilation	•	•
100 %	200 (0.324)	200 (0.324)	Cooling system		
Max Standby Power, g/kWh (lb/ł	nph)		Tropical radiator including intercooler	●1)	•
25 %	219 (0.355)	230 (0.373)	Radiator guard	_	•
50 %	200 (0.324)	203 (0.329)	Gear driven coolant pump	•	•
75 %	198 (0.321)	199 (0.323)	Fan hub	•	•
100 %	201 (0.326)	202 (0.328)	Thrust fan	_	•
	201 (01020)	202 (0.020)	Fan guard	_	
Intake and exhaust system			Belt guard	_	
Air consumption at 27°C, m <sup>3</sup> /mir	a (cfm) <b>1500 rpm</b>	1800 rpm	Alternator		
Prime Power	14.7 (519)	17.6 (622)	Alternator 60A / 24V low, right side		
Max Standby Power	15.6 (551)	18.6 (657)	Starting system	-	-
Max allowable air intake restrictio	here (ln wc)	5 (20 1)	Starter motor, Bosch 5.4kW / 24V		
Prime Power         14.7 (519)         17.6 (622)           Max Standby Power         15.6 (551)         18.6 (657)           Max allowable air intake restriction, kPa (In wc)         10.0 (10				•	·
kW (BTU/min)	1500 rpm	1800 rpm	Electrical wiring		
Prime Power	160 (9099)	164 (9327)	Cable iron	•	•
Max Standby Power	180 (10237)	184 (10464)	Instruments and senders		
		104 (10404)	Temp and oil pressure for automatic	-	•
Exhaust gas temperature after turbine,			stop/alarm 103°C		
°C (°F)	1500 rpm	1800 rpm	Other equipment		
Prime Power	525 (977)	470 (878)	Expandable base frame	-	•
Max Standby Power	540 (1004)	485 (905)	Engine Packing		
Max allowable back-pressure in e			Plastic wrapping	•	•
Exhaust gas flow, m <sup>3</sup> /min (cfm)	1500 rpm	1800 rpm	4)		
Prime power	39.2 (1384)	43.0 (1519)	<sup>1)</sup> must be ordered, se order specification - optional equipment		
Max Standby Power	41.8 (1476)	46.3 (1635)	<ul> <li>optional equipment or not applicable</li> <li>included in standard enceitigation</li> </ul>		

#### Cooling system

Heat rejection radiation from engine	,				
kW (BŤU/min)	1500 rpm	1800 rpm			
Prime Power	13 (737)	13 (737)			
Max Standby Power	15 (850)	15 (850)			
Heat rejection to coolant, kW (BTU/min)					
Prime Power	99 (5630)	99 (5630)			
Max Standby Power	106 (6028)	110 (6256)			
Fan power consumption, kW (hp)	5 (7)	8 (11)			

included in standard specification





A\* = 1375 mm / 54.0 in  $B^* = 945 \text{ mm} / 37.2 \text{ in}$ Note! Not all models, standard equipment and accessories are available in all countries.  $C^* = 1697 \text{ mm} / 66.8 \text{ in}$ \*Incl. radiator & intercooler



The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528.

The engine illustrated may not be entirely identical to production standard engines

All specifications are subject to change without notice.

Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with Tier 1 and TA-luft exhaust emission regulations.

Rating Guidelines PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating. MAXIMUM STANDBY POWER rating corresponds to ISO

Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

#### 1 hp = 1 kW x 1.36Information

For more technical data and information, please look in the Gener-ating Set Engines Sales Guide.



AA = 1490.5 mm / 58.7 in

BB = 945 mm / 37.2 in

CC = 1732 mm / 68.2 in

DD = 2722 mm / 107.2 in

## **AB Volvo Penta**

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